

Allen-Bradley

SLC500 Series (DF1)

Overview

Maple Systems' **Silver Series** Operator Interface Terminals (Maple OITs) communicate with Allen-Bradley SLC500 Series PLCs using the DF1 Full Duplex protocol. When configured with EZware, the Maple OIT is the master in a point-to-point single master, single slave format. Please refer to the *Silver Series Installation and Operation Manual* for information on connecting multiple Maple OITs to a single DF1 port.

Compatible PLCs	
Family	Model
SLC500 Series	SLC5/01, SLC5/02, SLC5/03, SLC5/04, SLC5/05

Communications Cable

For the SLC5/01 and SLC5/02 the Maple OIT should be connected to:

- the DF1 port on the 1747-KE or 1770-KF3 module;

for the SLC5/03, SLC5/04 and SLC5/05 the Maple OIT should be connected to:

- the Channel 0 (RS232) Port on the PLC.

A list of communications cables offered by Maple Systems as well as cable assembly instructions to assist you in assembling your own communications cable are available on our website.

WARNING: If your communications cable is not wired exactly as shown in our cable assembly instructions, damage to the OIT or loss of communications can result.



PLC Settings

Full Duplex Operation must be set.
No Hardware Handshaking must be set.
The Checksum must be set to CRC (this is the Default).

Accessible PLC Memory

Register Memory

The following table lists the PLC's register memory ranges that the Maple OITs are able to access. Please note that your PLC's memory range may be *smaller* or *larger* than that supported by these OITs. The following register memory can be displayed in 16, 32, or 64 bit format on the Maple OIT.

PLC Register Type	Address Range	Format	PLC Register Description
T4SV	0-254	ddd (d=decimal)	Timer Preset Values
T4PV	0-254	ddd	Timer Accumulated Values
C5SV	0-254	ddd	Counter Preset Values
C5PV	0-254	ddd	Counter Accumulated Values
N7	0-254	ddd	Integer Data
F8	0-254	ddd	Floating Point Data
Ffn	0-254254	fffnnn ¹	Floating Point Data
N10	0-254	ddd	Integer Data
N11	0-254	ddd	Integer Data
N12	0-254	ddd	Integer Data
N13	0-254	ddd	Integer Data
N14	0-254	ddd	Integer Data
N15	0-254	ddd	Integer Data
Nfn	0-254254	fffnnn ¹	Integer Data

¹ **NOTE:** The device type of Ffn allows access to any data file (fff) and address (nnn) in the Floating Point (F) memory area. Likewise, the device type of Nfn allows access to any data file (fff) and address (nnn) in the Integer (N) memory area. fff specifies the data file 000-254, and nnn specifies the data address 000-254. For example, to specify Integer data file 97, address 45 (N97:45), select device type as Nfn and enter 097045 into the device address field. Ensure that the data file and data address are entered using leading zeroes when necessary.

Discrete Memory

The following table lists the PLC's discrete memory ranges that the Maple OITs are able to access. Please note that your PLC's memory range may be *smaller* or *larger* than that supported by these OITs. The following discrete memory is displayable in single-bit format on the Maple OIT.

PLC Bit Type	Address Range	Format	PLC Bit Description
B3 (note 2)	0.0 to 254.15	ddd.bb	Bit Data
B10 (note 2)	0.0 to 254.15	ddd.bb	Bit Data
B11 (note 2)	0.0 to 254.15	ddd.bb	Bit Data
B12 (note 2)	0.0 to 254.15	ddd.bb	Bit Data
B13 (note 2)	0.0 to 254.15	ddd.bb	Bit Data
Bfn (note 3)	00300000-25425400	fffnnnbb	Bit Data
Nfn Bit (note 3)	00700000-25425400	fffnnnbb	Bit Data

NOTE 2: When accessing bit data, use the following syntax in the Device Address field:

<word>.<bit>

The bit value must contain the leading 0. For example, to address bit 8 in word 5, the Device Address field would contain:

5.08

NOTE 3: The Bfn and Nfn Bit devices allow access to bits in any bit data file and any word data file respectively. In the former, fff refers to the data file (000-254), nnn refers to the data address (000-254), and bb refers to the bit number (00-15). For example, Nfn bit 01110702 refers to N11:107.2. Note that the leading zeroes are required in all three fields.

NOTE: Although the tables list data files 10 - 13 as both Bit and Integer, a PLC Data File can exist only as one data type.

Memory Not Supported

The following PLC memory areas are not currently supported by the Maple OITs:

- Input File (I1)
- Output File (O0)
- Status File (S2)
- Data File 9 (of any type)
- Control Files (Type R)

NOTE: Although input files (I1) and output files (O0) are listed in EZware-500, these are only supported for Allen-Bradley MicroLogix PLCs.

Important Memory Considerations

If your PLC's memory range is smaller than the range supported by the Maple OITs, it is possible to configure the OIT to monitor a PLC memory address which does not exist. Since this can cause unpredictable results, when you configure the OIT please ensure that all selected PLC memory addresses are valid for your PLC model.

Do not configure the OIT to write to any PLC memory address which should only be written to by the PLC.

EZware Settings

The following table lists the communications settings that must be configured in EZware. These settings can be found in the Edit-Set System Parameters menu under the PLC tab. Please note:

- the **Recommended Settings** column provides the recommended setting based upon the default settings most commonly used in the Allen-Bradley SLC500 PLC
- the **Options** column lists EZware's options; your PLC may not support every option

Name	Recommended Settings	Options	Important Notes
PLC type:	AB DF1 MicroLogix, SLC500, PLC5		
Serial port I/F:	RS232	RS232, RS485	
Data Bits:	8	7 or 8	Must match the DF1 port setting.
Stop Bits:	1	1 or 2	Must match the DF1 port setting.
Baud Rate:	19200	9600,19200, 38400,57600, 115200	Must match the DF1 port setting. Use the fastest baud rate supported by the PLC.
Parity:	None	Even, Odd, None	Must match the DF1 port setting.
HMI station No.:	0	0-31	Must match the address assigned to the DF1 port.
PLC station No.:	1	0-31	Must match the node address assigned on the Data Highway network.
Multiple HMI:	Disable	Disable, Master, Slave	use for multiple OITs
HMI-HMI link speed:	38400	38400, 115200	use for multiple OITs
PLC time out constant (sec)	3.0	1.5 to 5.0	adjust if longer timeout is required
PLC block pack:	0	0-10	see <i>Silver Series Installation and Operation Manual</i>