



Delta Products

DVP Series

Overview

Maple Systems' BLU300 Series Operator Interface Terminals (Maple OITs) communicate with Delta Products DVP Series PLCs using the Delta Modbus ASCII protocol. When configured with BlueLeaf configuration software, the Maple OIT is the master in a point-to-point single-master, single-slave format.

Compatible PLCs	
Family	Model
DVP Series	DVP-14ES, DVP-24ES, DVP-32ES, DVP-60ES

Communications Cable

Connect the Maple OIT to the RS-232 programming port on the PLC.

A list of communications cables offered by Maple Systems as well as cable assembly instructions to assist you in assembling your own communications cable are available on our website at www.maple-systems.com/cables.htm.

WARNING: If your communications cable is not wired exactly as shown in our cable assembly instructions, damage to the OIT or loss of communications can result.

PLC Settings

The RS-232 port must be set to 9600, even parity, 7 data bits and 1 stop bit.

Accessible PLC Memory

Register Memory

The following table lists the PLC's register memory ranges that the Maple OITs are able to access. Please note that your PLC's memory range may be *smaller* or *larger* than that supported by these OITs. The following register memory can be displayed in 16- or 32-bit format on the Maple OIT.

PLC Register Type	Address Range	Format	PLC Register Description
D	0 - 599 1000 - 1311	dddd (decimal)	General data registers
C	0 - 127	ddd	Counter registers - current value
C	232 - 255	ddd	High speed counter registers - current value
T	0 - 127	ddd	Timer registers - current value

Discrete Memory

The following table lists the PLC's discrete memory ranges that the Maple OITs are able to access. Please note that your PLC's memory range may be *smaller* or *larger* than that supported by these OITs. The following discrete memory is displayable in single-bit format on the Maple OIT.

PLC Bit Type	Address Range	Format	PLC Bit Description
X	0 - 177	ooo (octal)	External Input - Bit Registers
Y	0 - 177	ooo	External Output - Bit Registers
M	0 - 1279	dddd (decimal)	Internal Contacts
S	0 - 127	ddd	Special Auxiliary Contacts
T	0 - 127	ddd	Timer Contacts
C	0 - 127 232-255	ddd	Counter Contacts

Important Memory Considerations

If your PLC's memory range is smaller than the range supported by the Maple OITs, it is possible to configure the OIT to monitor a PLC memory address that does not exist. Since this can cause unpredictable results, when you configure the OIT please ensure that all selected PLC memory addresses are valid for your PLC model.

Do not configure the OIT to write to any PLC memory address that should only be written to by the PLC.

BlueLeaf Communication Settings

The following table lists the communications settings that must be configured in BlueLeaf software. These settings can be found in the Tools...HMI-PLC Communications Settings menu.

- The **Recommended Settings** column provides the recommended settings based upon the default settings most commonly used in the Delta Products DVP Series PLC.
- The **Options** column lists BlueLeaf's options; your PLC may not support every option.

Name	Default	Options	Important Notes
PLC Type	Delta DVP Series		
Com Port	RS232	RS232, RS485 (2-wire only)	Tools...Set HMI-PLC Port
Baud rate	9600	115200, 57600, 38400, 19200, 9600, 4800	Must match the PLC's port settings. Use the fastest baud rate supported by both.
Data bits	7	7, 8	Must match the PLC's port settings
Stop bits	1	1, 2	Must match the Modbus port settings
Parity	Even	Even, Odd, None	Must match the PLC's port setting.
Net Addr:	1	0-255	Must match the PLC's port setting (configure in each object attribute).