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Combining **HMI** and **PLC** into one unit, HMC (Human Machine Controller) accepts up to 5 plug-in I/O modules with varying configurations of digital and analog inputs and outputs. Touchscreen display size options include 3.5 and 5.7 in., and 6 function keys are adjacent to screen. In addition to stand-alone operation, HMC can integrate with existing system serially and supports multiple communication protocols. One software application can be used to program both graphic interface and ladder logic.

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